

**MERIDIAN**  
**Innovation**

# **Meridian Innovation MI0502 Thermal Camera Module**

**Data sheet**

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**Revision 0.93 – March 2026**

Preliminary

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## 1. OVERVIEW

Meridian Innovation's MI0502 is a long-wave infrared (LWIR) thermal imaging camera module, powered by SenXor™ technology and featuring 2500 pixels arranged in a 50 by 50 pixel focal point array (FPA).

SenXor™ technology is Meridian Innovation's patented CMOS-compatible thermal sensor array. Its hybrid architecture yields the synergy of microbolometer and thermopile pixel technology. The sensor array is wafer-level vacuum-packaged (WLVP). WLVP refers to a microchip that is made of two wafers bonded together with a vacuum cavity in between. The base wafer – referred to as the *active wafer* -- contains the thermal sensor array and the readout circuit. The top wafer – referred to as the *cap wafer* – transmits LWIR radiation while keeping the pixels of the array in vacuum for optimal operation.

The WLVP chip is attached and wire-bonded to a reinforced flexible PCB substrate and its housing includes a lens assembly designed to transmit LWIR radiation and focus it on the thermal sensor array, as shown in Fig. 1. The flexible PCBA has an extension for interfacing an FPC-connector on the host system.

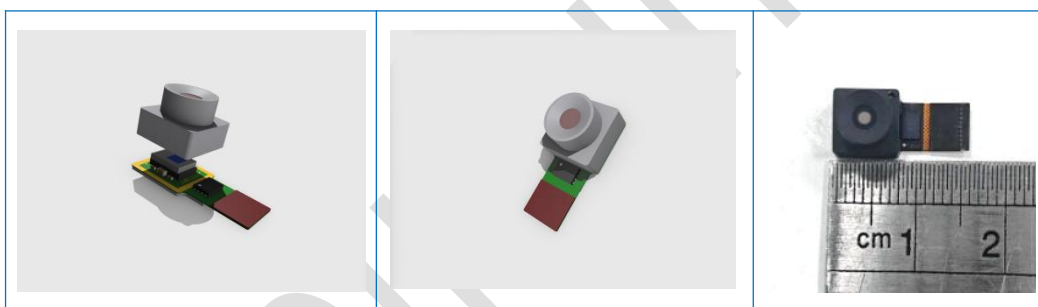


Fig. 1. Rendered diagram of the MI0502 camera module and a picture of the actual module with a single-element Si lens MI0502.

## 2. KEY FEATURES

- 2500 pixels arranged in a 50 (H) by 50 (V) pixel array, rendering sufficient complexity in the thermal image to enable thermal data analytics and inference
- Radiometric output, i.e. per pixel temperature output
- Factory calibration per pixel, resulting in high uniformity and accuracy of the temperature readout
- Continuous operation and thermal video stream due to shutterless design
- Intrinsic sensor protection due to WLVP

### 3. ORDER INFORMATION

The MI0502 ordering code includes a three-symbol encoding of the specific lens and packaging, as per the Table 1.

**TABLE 1. ORDERING INFORMATION**

Product Code & Resolution (HxV)	Image	Package LxWxH, mm	Lens	FoV (H/V/D), °
<b>MI0502M6S</b> (FPC Package) 50 x 50		7.4 x 7.4 x 6.3	1-element, Silicon, fixed mount, F# 0.8, EFL 1.3mm, Focus range: [0.03m to inf]	79/79/135

Note: FoV figures are subject to up to  $\pm 5\%$  tolerance.

Package dimensions are subject to  $\pm 150\mu\text{m}$  tolerance.

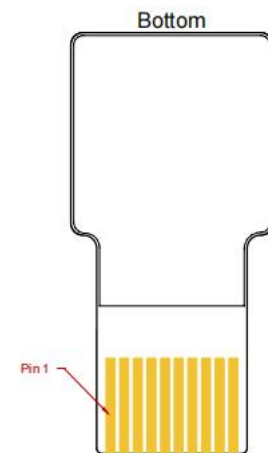
## 4. PIN INFORMATION

### 4.1. PCBA Package with FPC Extension

The MI0502 interfaces to a host system via the integral FPC extension through a 10-pin FPC-connector with 0.5 mm pitch. The pin information is shown in Table 2.

**TABLE 2. FPC CONNECTOR PIN DESCRIPTION**

Pin No	Pin Name	Type	Description
1	VSS	P	Ground <i>(left-most when looked at from the back)</i>
2	VDD	P	3.3 V Power supply
3	DATA_AV	O	Data Available signal
4	SSFLASHN	I	SPI Slave Select, Flash Memory on the MI0502 PCBA (active low)
5	SCK	I	SPI Bus Clock
6	MISO	O	Master Input Slave Output of the SPI Bus
7	MOSI	I	Master Output Slave Input of the SPI Bus
8	SSN	I	SPI Slave Select (active low)
9	RSTN	I	System Reset (active low)
10	SYSCLK	I	System Clock



## 5. RECOMMENDED SYSTEM SETUP

The recommended usage of MI0502 camera module is in combination with its companion integrated circuit MI49F0PM as seen in Fig. 2.

The MI49F0PM plays the role of a low-level thermal imaging processor, and handles the exact control signalling necessary to capture raw sensor data from the thermal imaging array of the MI0502. It also provides standard interfaces for communication with a host controller. In the case of the MI49F0PM for example, these interfaces are the Serial Peripheral Interface (SPI) bus, I2C and USB – for conveying commands and obtaining status and the readout of thermal data obtained by the MI49F0PM. In addition to the serial interfaces, the MI49F0PM provides a digital signal to alert the host controller that new thermal image data is available, as shown in Fig. 2.

The MI49F0PM also performs low-level processing of the data read out from the camera modules. Specifically, it handles the per-pixel calibration, performs bad pixel correction (BPC), and converts the raw camera data to temperature, and in this way greatly facilitates the development of applications embedding the MI0502 camera module.

To ensure the best accuracy and stability of the temperature readout, a dedicated voltage regulator for the camera module is also recommended.

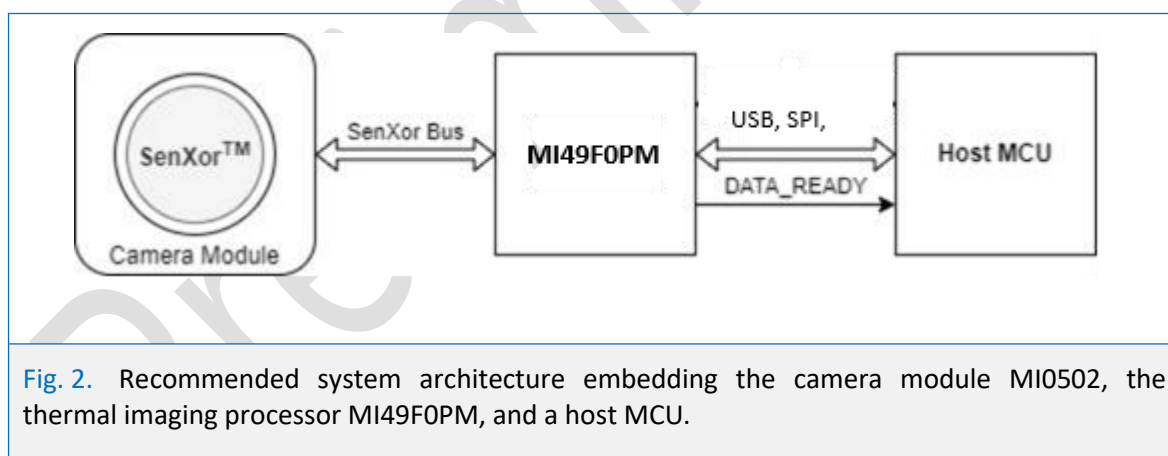
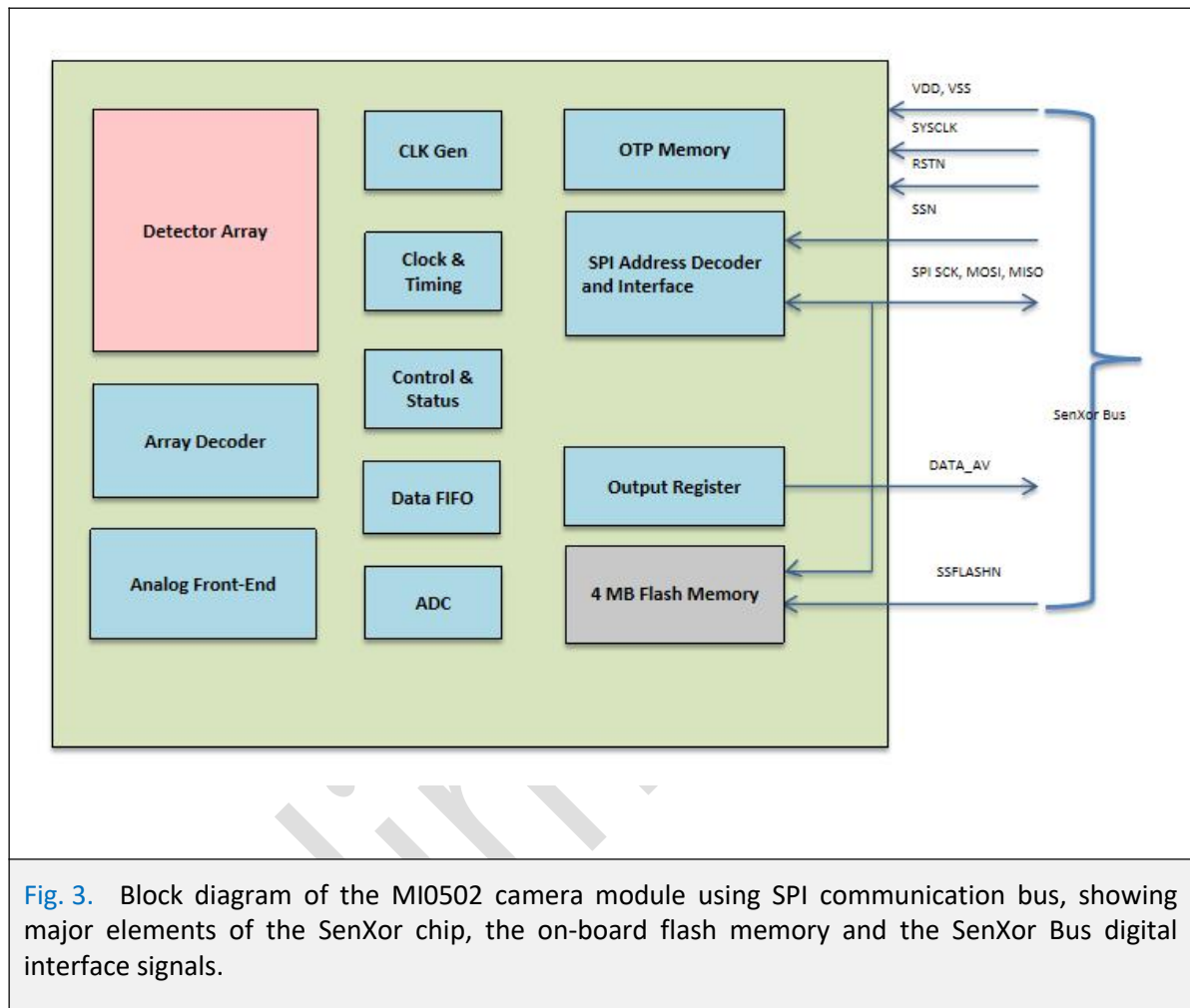


Fig. 2. Recommended system architecture embedding the camera module MI0502, the thermal imaging processor MI49F0PM, and a host MCU.

## 6. FUNCTIONAL DESCRIPTION



## Functional Blocks Description

<b>Detector Array</b>	An array of 50 x 50 LWIR detectors, each of which produces a voltage of magnitude that is dependent on the difference in temperature between the objects in the field of view and the die temperature.
<b>Clocking and Timing Logic</b>	System clock related circuitry, responsible for all timing and reset signalling supplied to the Array Decode Logic.
<b>SPI Address Decoder</b>	Address decoder for selecting the correct SPI slave device and registers of the MI0502 Camera Module. Two SPI select pins are supported. SSN enables access to the internal registers for control and status information, as well as to the output register through which the ADC data corresponding to each detector is acquired. SSFLASHN enables access to the 4 MB flash memory that is located on the PCB assembly.
<b>CLK Gen</b>	Internal clock generator. This clock generator can provide clock to the MI0502 without external clock (SYSCLK).
<b>Array Decode Logic</b>	Row and column decode logic for the FPA, responsible for accessing each detector in sequence and routing its output via the Analogue Front End to the ADC.
<b>Analogue Front End</b>	Amplification and filtering the signals from the individual detectors so they are suitable for digitization by the ADC. This stage includes gain control for conditioning the analogue signal for digitization based on the scene temperature and frame rate.
<b>ADC</b>	Analogue to Digital Converter of the voltage signal from the Analogue Front End. Its output is buffered in the Output Register.
<b>Data FIFO</b>	The MI0502 implements a First-In-First-Out (FIFO) memory buffer so as to ease the timing on the readout of the output data from ADC.
<b>Output Register</b>	The output register stores the ADC data that can be read by the MI49F0PM chip or the host MCU through the SPI interface.
<b>OTP Memory</b>	Embedded OTP ROM of factory programmed unique device ID.
<b>Flash Memory</b>	Factory programmed FLASH memory storing the per-pixel calibration look-up tables that are necessary for temperature conversion and radiometric output by the host system.

## 7. TECHNICAL SPECIFICATION

### 7.1. Thermal Imaging Sensor Characteristics

#### 7.1.1. General

The thermal sensor array operates in the long-wave infrared range (LWIR) of the electromagnetic spectrum. Table 4 lists the essential characteristics of the sensor.

Fig. 4 shows the spectral response of an individual detector within the array, including the characteristics of the lens of the camera module.

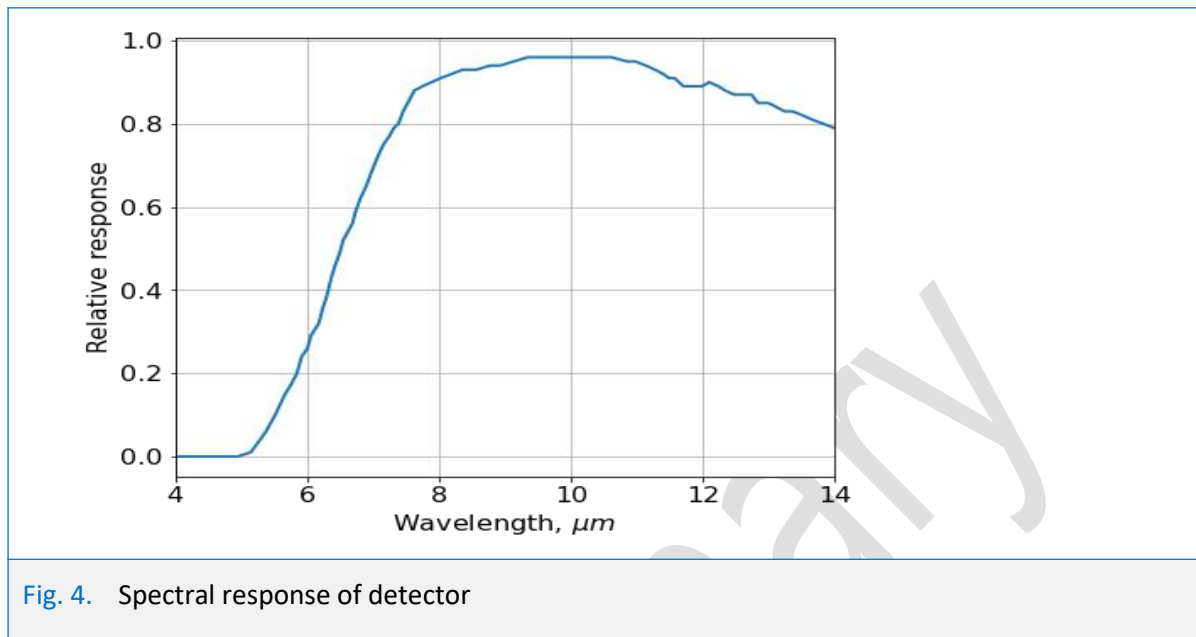
**TABLE 3. THERMAL IMAGING SENSOR CHARACTERISTICS**

Parameter	Value		Unit
Wavelength detection range	8 – 14		μm
Focal point array shape	50 (H) x 50 (V)		Number of detectors
Total number of detectors	2500		Number of detectors
Out of spec detectors <sup>4)</sup>	50 (2%)		Number of detectors
Detector pitch	35 (H) x 35 (V)		μm
Noise-equivalent temperature difference (NETD)	376 <sup>1)</sup> 217.3 <sup>2)</sup>		mK
Indicative Scene Temperature (at ambient operational temperature)	Module Gain factor <sup>3)</sup>		
	1.0 (default)	0.5	
MI0502	-20 to 250 °C	-20 to 500 °C	°C
Operating temperature range	-20 to 85°C		°C
Storage temperature range	-20 to 95°C		°C
Frame rate (maximum)	30		Frames per second
Power consumption (mean)	30		mW

Notes:

- 1) Defined at 1 FPS with no filter applied in the firmware of the companion thermal imaging processor by Meridian Innovation, see MI49F0PM specification.
- 2) Defined at 1 FPS with the default denoising filter in the firmware of the companion thermal imaging processor by Meridian Innovation, see MI49F0PM specification.
- 3) Module gain is controlled via the companion thermal imaging processor MI49F0PM.
- 4) Out of spec detectors are functional detectors whose response is nevertheless out of nominal specification during calibration of the sensor. The coordinates of the detectors are stored in the sensor flash, and their value is substituted with the average value of

their neighbours, in the firmware of the companion MCU during operation. There are 0 detectors that are structurally defective.



### 7.1.2. Accuracy

Accuracy is defined as the uncertainty of the mean value obtained from the center of a sufficiently large reference heat source under isothermal conditions for module and ambient, power supply voltage  $V_{DD} = 3.3 \pm 0.01V$ , relative humidity below 95 %, and no condensing vapor or moisture on the lens. The area of the reference heat source must cover a significant fraction of the FOV of the module, as shown in Fig. 5 a). Non-uniformity is defined as deviation of an individual detector from the mean value of all detectors when the working distance is such that the emitter size exceeds the FOV of the module as in Fig 5 b).

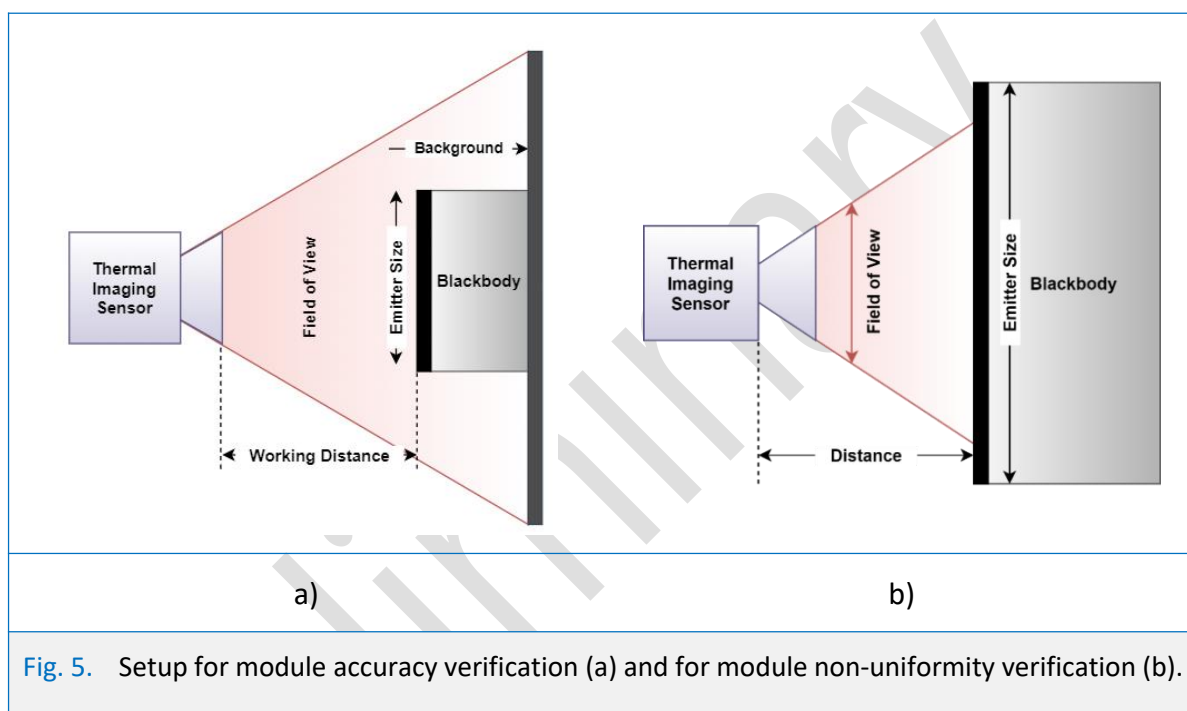


Fig. 5. Setup for module accuracy verification (a) and for module non-uniformity verification (b).

**TABLE 4. ACCURACY SPECIFICATION FOR MI0502**

	Operational chip temperature <sup>1)</sup> , °C	Scene temperature, °C	Uncertainty, °C
Frame Accuracy <sup>2), 3)</sup>	30	-20 -100	± 3.5 °C
	30	> 100	±5.0°C or 5%, whichever greater
Non-uniformity <sup>4)</sup>	30	0 to 100	< 0.5°C

Notes:

1. SenXor chip temperature, measured internally by the chip itself.
2. Frame Accuracy is defined as the noise-free value obtained from the centre of a stationary uniform circular heat source of 12.5 cm diameter, placed 50cm away from the lens and occupying the center of the field of view.
3. Frame Accuracy is based on the center of the array, 10x10 pixel area for WFOV lens

4. Non-uniformity is defined as the deviation of an individual pixel from the mean value of all pixels, measured a uniform blackbody that exceeds the FOV of the sensor.

## 7.2. Electrical Characteristics

### 7.2.1. Absolute Maximum Rating

Exceeding the values reported below at any time may lead to a performance deterioration, malfunction or destruction of the chip.

The values reported below are guaranteed by characterization results, not tested in production.

All interface-related pins are referred to as I/O.

**TABLE 5. ABSOLUTE VOLTAGE RATINGS**

Symbol	Parameter	Min	Max	Unit
$V_{DD}-V_{SS}$	DC Power Supply	-0.3	3.6	V
$V_{IN}$	I/O voltage	-0.3	3.6	V
ESD(HBM)	ESD(HBM)		2	kV
ESD(CDM)	ESD(CDM)		0.5	kV

**TABLE 6. ABSOLUTE CURRENT RATINGS**

Symbol	Parameter	Min	Max	Unit
$I_{DD}$	Maximum Current into $V_{DD}$		200	mA
$I_{SS}$	Maximum Current out of $V_{SS}$		100	
$I_{IO}$	Maximum Current Sunk by a I/O pin		20	
	Maximum Current Sourced by a I/O pin		20	
	Maximum Current Sunk by total I/O pins		100	
	Maximum Current Sourced by total I/O pins		100	
LU	Static latch-up class (at $T_A = 25^\circ\text{C}$ )		200	

**TABLE 7. ABSOLUTE ENVIRONMENTAL RATINGS**

Symbol	Parameter	Min	Max	Unit
$T_A$	Ambient (Operating) Temperature	-20	85	$^\circ\text{C}$
$T_{ST}$	Storage Temperature	-20	95	$^\circ\text{C}$
$P_A$	Ambient Pressure		110	kPa
$R_H$	Relative Humidity		95	%
$G_{SH}$	Mechanical Shock		1	G

## 7.2.2. Nominal Operating DC Characteristics

**TABLE 8. VOLTAGE CHARACTERISTICS**

Symbol	Parameter	Min	Typical	Max	Unit
$V_{DD}$	Power Supply	3.2	3.3	3.4	V
$V_{IO}$	IO logic levels	3.0	3.3	3.6	V

**TABLE 9. CURRENT CONSUMPTION <sup>1)</sup>**

Symbol	Parameter	Min	Typical	Max	Unit
$I_{DD\_A}$	Active (thermal image acquisition)		8.94		mA

<sup>1)</sup> Measured at  $V_{DD} = 3.3$  V and  $T_A = 25$  °C.

## 7.3. Dynamic Timing Characteristics

### 7.3.1. System Clock

The MI0502 timing is driven by an external oscillator of 2 MHz, with a tolerance not exceeding 30 ppm. Internally, it generates all necessary timing for its operation and interfaces. Typically, SYSCLK will be generated by the companion chip MI49F0PM, which interfaces directly to the MI0502 via the SenXor bus.

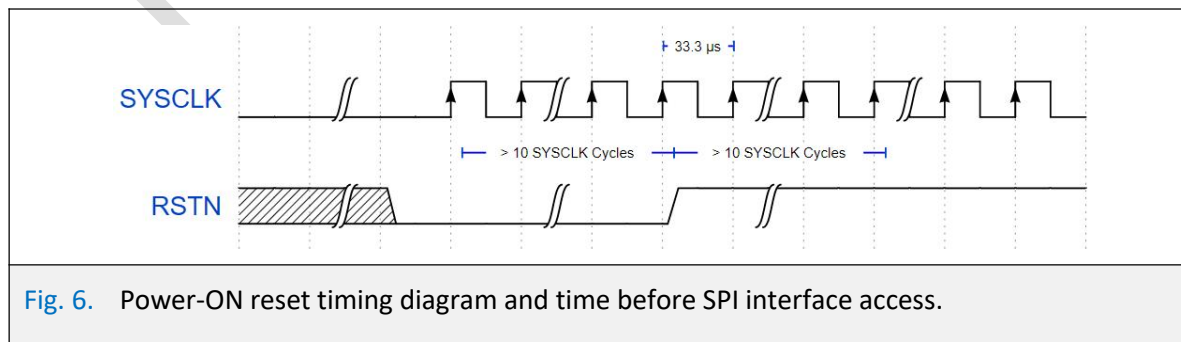
### 7.3.2. System Reset

The MI0502 is reset by asserting 0 to the RSTN.

RSTN pin must be held low (below  $0.2 V_{DD}$ ) for at least 10 SYSCLK cycles in order to take effect, as shown in Fig. 6. When RSTN is asserted, there is no access to the SPI interface.

RSTN is considered released after the pin is held high (above  $0.7 V_{DD}$ ) for at least 10 SYSCLK  $\mu$ s. Thereafter, the SPI interface is accessible.

Immediately after power up the host MCU must assert and hold RSTN pin low for a minimum of 10 SYSCLK cycles. During this time the SYSCLK must be enabled and running. After this time the pin may be de-asserted, i.e. brought high for at least 10 SYSCLK cycles.



The MI0502 also has built in power on reset (POR) circuit where the chip reset is automatically applied when power is first applied.

### 7.3.3. SPI Interface Timing for Register Access

ADC output data for each detector, as well as the control and status registers are accessed through the SPI interface as shown in the timing diagram in Fig. 7.

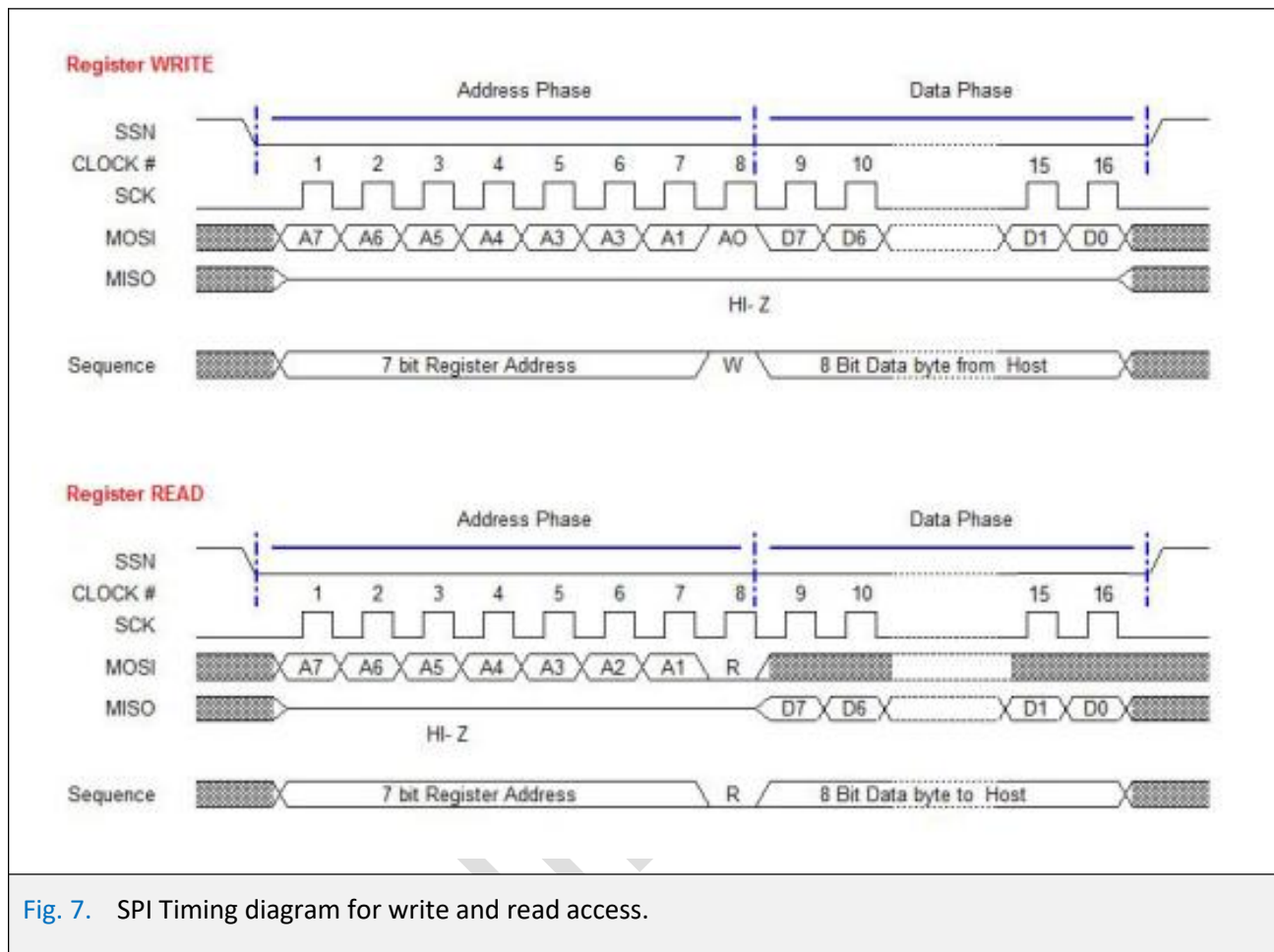


Fig. 7. SPI Timing diagram for write and read access.

### 7.3.4. Timing Characteristics

TABLE 10. TIMING PARAMETERS SPI

Symbol	Parameter	Min	Typical	Max	Unit
F <sub>SYCLK</sub>	System clock frequency		2		MHz
F <sub>SCK</sub>	SPI clock frequency	5	14	20	MHz
Duty <sub>SCK</sub>	SPI clock duty cycle		50		%
T <sub>DS</sub>	SPI data setup time	2			ns

$T_{DH}$	SPI data hold time	5			ns
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## 8. PACKAGE INFORMATION

Fig. 8 shows the dimension details of the dimension of the MI0502 camera module with FPC package. The weight of the entire assembly is less than 1 g.

The base of the MI0502M6S is a reinforced flexible PCB with an integral extension for interfacing to an FPC connector with a pitch of 0.5 mm. A typical connector part number is HiRose FH28-10S-0.5SH from Hirose Electric. Further details of the correspondence between pin 1 on the MI0502M6S and pin 1 on the FPC connector on the host system are given in Appendix A.

Lens colour may vary and does not impact functionality.

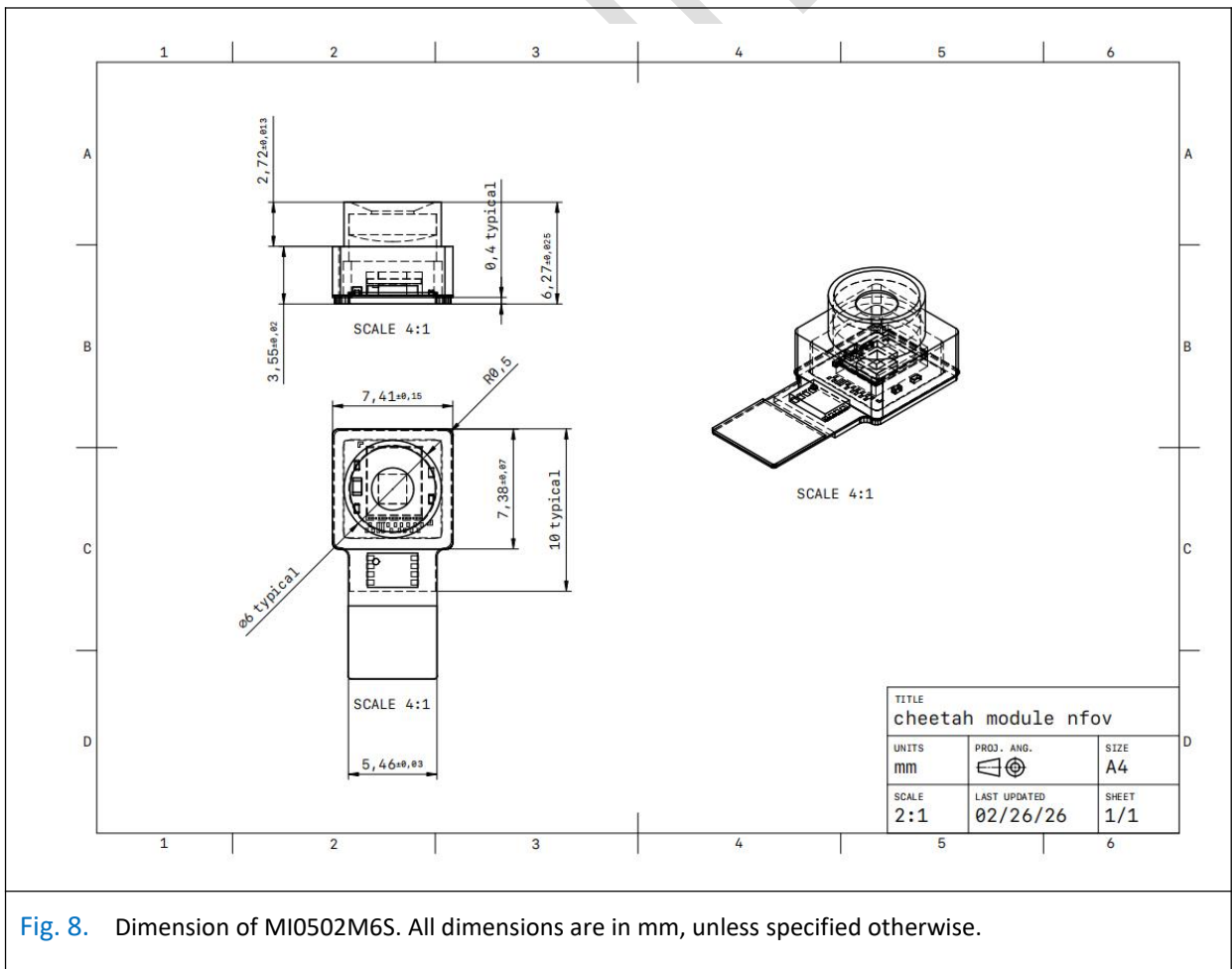


Fig. 8. Dimension of MI0502M6S. All dimensions are in mm, unless specified otherwise.

## 9. REVISION HISTORY

<i>Revision</i>	<i>Date</i>	<i>Comment</i>
0.1	8 Aug 2025	Template with preliminary information
0.2	21 Aug 2025	1 <sup>st</sup> review
0.3	22 Aug 2025	2 <sup>nd</sup> review
0.4	26 Aug 2025	Typo fixing.
0.5	05 Nov 2025	Updated sensor thermal characteristic table
0.6	06 Nov 2025	3 <sup>rd</sup> review
0.7	11 Nov 2025	4 <sup>th</sup> review
0.8	12 Jan 2026	Update to Table 3
0.9	5 Feb 2026	Correction to figure numbering. Update to Table 1 Added Appendix C : Configurable Array Update to Figure 8 : Dimension of MI0502M6S
0.91	26 Feb 2026	Update to Table 1,3. Update to Figure 8
0.92	2 Mar 2026	Update to Figure 3 Update to Table 4
0.93	18 Mar 2026	Update to Table 3

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## 11. CONTACTS INFORMATION

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For more information, please visit [www.meridianinno.com](http://www.meridianinno.com)

For sales inquiries, please email [info@meridianinno.com](mailto:info@meridianinno.com)

Headquarters: Meridian Innovation Pte. Ltd., 2 Vision Exchange, #11-08, Singapore

Company Registration Number: 201611173R

## 12. APPENDIX A – INTERFACING TO FPC CONNECTOR ON THE HOST SYSTEM

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Figure 9 shows the schematic of the recommended HiRose FH28-10S-0.5SH FPC connector with 0.5 mm pitch. Note the polarisation mark, which indicates Pin 1 of the connector. This Pin 1 corresponds to Pin 1 of the FPC extension of the MI0502. Accordingly, the recommended PCB layout of the connector is shown Fig. 10-b).

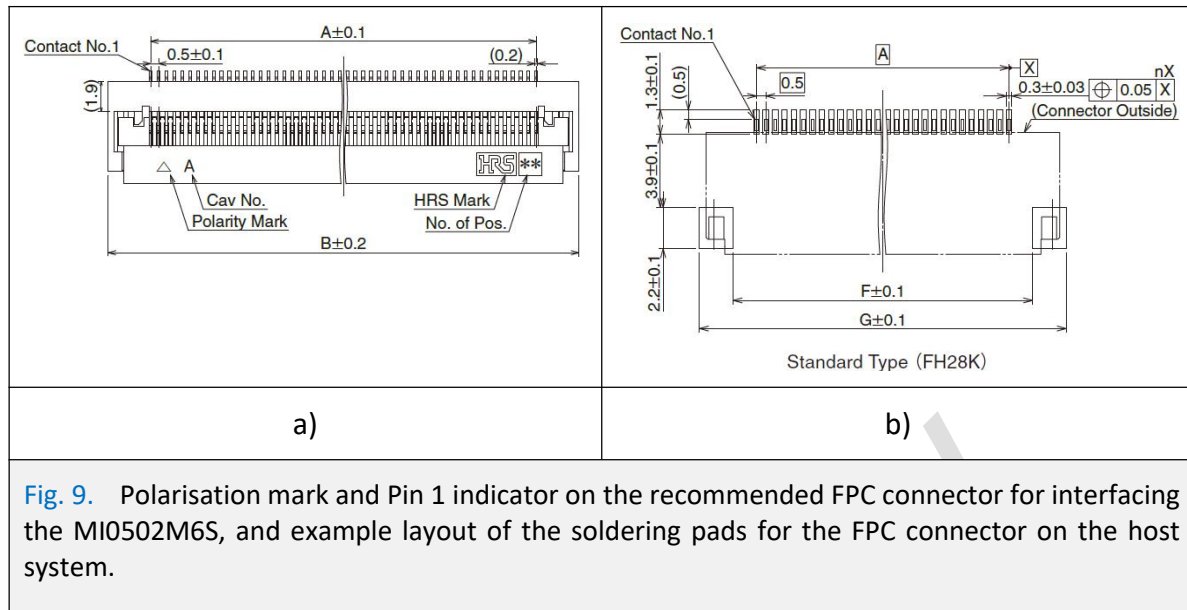
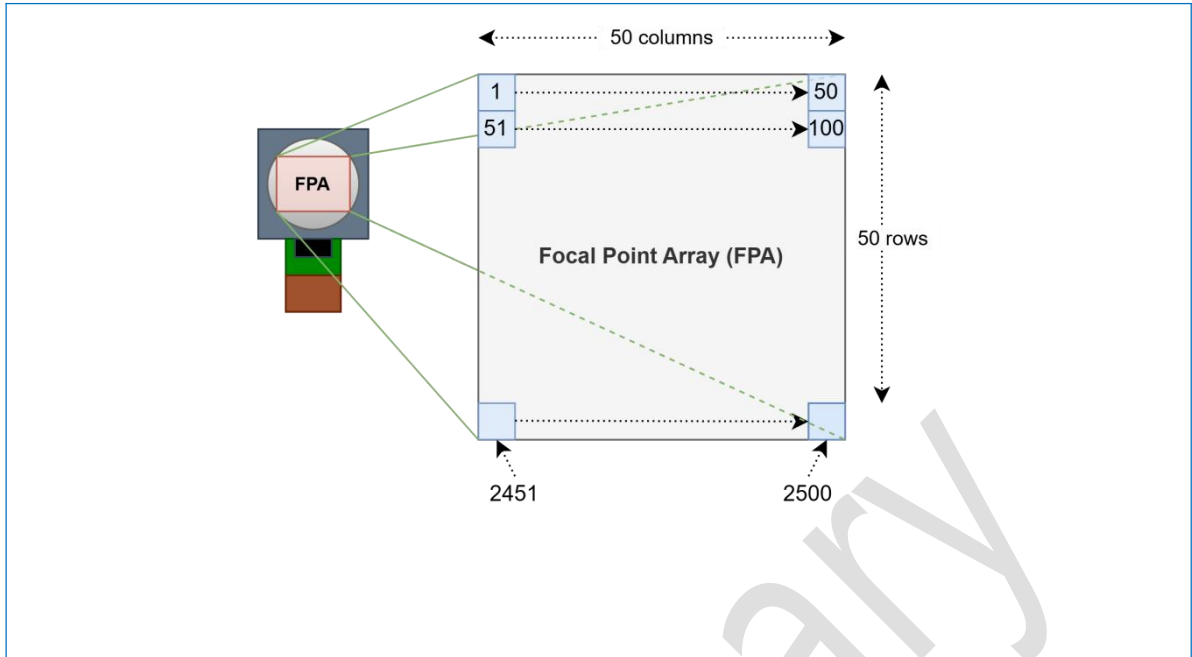


Fig. 9. Polarisation mark and Pin 1 indicator on the recommended FPC connector for interfacing the MI0502M6S, and example layout of the soldering pads for the FPC connector on the host system.

### 13. APPENDIX B – ARRAY ORIENTATION AND DETECTOR ENUMERATION

The MI0502 module outputs the data of each detector of the focal point array in a serial fashion. It is important to note the correct enumeration of the detectors, when constructing a two-dimensional image from the serial stream of data.

The MI0502 contains 2500 detectors or pixels, arranged in 50 rows and 50 columns as shown in Fig. 10, assuming that you are facing the lens of the module. The value of pixel 1 is output first, and the value of pixel 2500 is output last, in a row-by-row fashion.



**Fig. 10.** When facing the lens of the MI0502 module (FPC package), the individual detectors of the focal point array are enumerated as shown in the frame, from 1 to 2500. The temperature values are output serially, starting from that of detector 1, ending with that of detector 2500.

Preliminary

## 14. APPENDIX C – CONFIGURATABLE ARRAY

The MI0502 module supports a configurable detector array. The array can be set from a maximum of 50 rows × 50 columns down to a minimum of 4 rows × 4 columns.

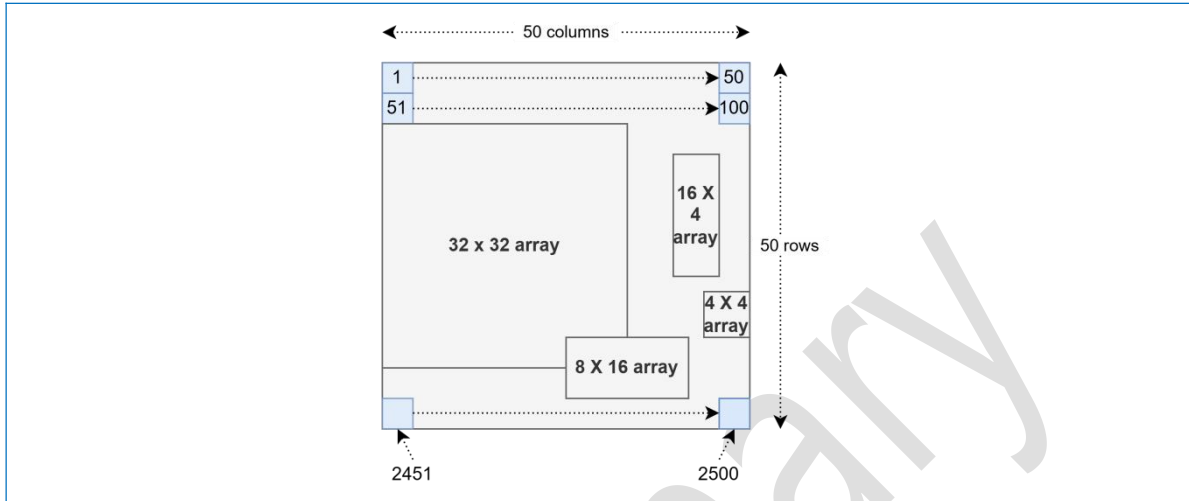


Fig. 11. Example of possible array options from 50x50 to 4x4.